Drug bioavailability from topically applied ocular drops. Does drop size matter?

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ABSTRACT

The application of drops containing ocular medicines to the conjunctival sac is the most common method of drug delivery to the anterior segment of the eye. Although this route of application seemingly displays numerous advantages, obtaining effective drug concentration at its site of action is challenging. The bioavailability of a topically applied drug depends on various factors related to the eye, to the drug and formulation, to the drop, and to the patient. The present article discusses their relative significance. From a drop applied to an eye, at most 5% of a drug dose enters the ocular structures. Of utmost importance for effective ocular drug delivery are patient compliance and the physicochemical properties of the drug. For a given concentration of an active substance, drop size may determine drug adverse effects but does not influence its efficacy.

KEY WORDS: ocular drops, drug bioavailability, side effects, patient compliance

INTRODUCTION

Application of drops containing a medicine topically to the conjunctival sac is the most common method of ocular drug delivery. Such applied medicines are widely used for the treatment of diseases of the anterior segment of the eye: cornea, conjunctiva, episclera, and sclera, as well as deeper intraocular structures: iris and ciliary body. Antibiotics, steroids, non-steroid anti-inflammatory drugs, and IOP-decreasing anti-glaucoma drugs are given in such a way. The advantages of eye drops are frequently presented to include the following: relative ease and non-invasiveness of self-administration, direct targeting of the desired destination, bypassing the first-pass liver metabolism, and minimising systemic side effects. In reality, for an ocular drug topically applied, such as eye drops, reaching an effective concentration at the site of action and maintaining it for a desired time is challenging, mainly because of the short ocular contact time of the active principle due to it being washed away through the lacrimal system, diluting with tears, and poor penetration to the eye.

To reach a destination site, a drug applied in eye drops must cross anatomical barriers and bypass protective mechanisms of the eye. When we consider so-called innovator drugs that receive market authorization on the basis of a full registration dossier that includes clinical studies proving safety and therapeutic efficacy, particulars of drug substance penetration into, and retention at, the site of action are of no practical importance. The situation is different when we consider generics.

The European Medicines Agency [1] defines generic medicine as "a medicine that is developed to be the same as a medicine that has already been authorised (the ‘reference medicine’)." Furthermore, it is stated that a generic medicine contains the same quantity of active substance(s) as the reference medicine. However: The inactive ingredients, or ‘excipients’, may
Any pharmacological treatment requires delivery of an active substance to, and establishing its effective concentration at, a destination site for a required period of time. When a drug is given parenterally or orally, these conditions are in most cases approximated by the area under the curve (AUC), a parameter obtained by integrating drug concentrations measured in blood plasma at certain discrete time points. A generic variant of a reference drug is deemed acceptable if its average AUC value lies within an 80–125% interval from the average AUC of the reference drug and the difference is not statistically significant. However, in the case of eye drops the blood plasma AUC is irrelevant.

Multiple generic variants of reference formulations of eye drops are market approved in the European Union and the USA, but their comparability and interchangeability is sometimes debated, see e.g. [2]. Doubts are fuelled by reports on seemingly profound differences between various brands of eye drops. Apparently excipients and containers from which drops are delivered may markedly influence drug bioavailability; excipients can also alter tolerability to eye drops. For chronically applied drugs, such as those used to treat glaucoma, even small differences between drug brands may be of significance.

Mammo et al. [3] compared volumes of different brands of reference and generic topical eye drops available in the USA and Canada and found, inter alia, that one generic brand of timolol maleate (gel-based formulation) delivered approximately 40% less drop volume than its reference formulation, whereas the other generic brand of timolol maleate (ophthalmic solution formulation) delivered approximately 20% less drop volume than its reference formulation. Are these generics equivalent to their respective references? Leitritz et al. [4] compared the reference and 23 different generic brands of a leading anti-glaucoma drug latanoprost available in Germany and also found noticeable differences in the contents of both the active substance and the main excipient (benzalkonium chloride) in the drop’s mass and the pH of the solution, and in bottle forms. The authors suggested that before prescribing generic eye drops in ophthalmology various factors have to be considered that might influence the therapeutic effect. Unfortunately, they did not provide any guidance on which factors are more, and which are less important.

The aim of the present article is to discuss factors that determine the bioavailability of active principles from topically applied eye drops. They are conventionally classified into four groups: eye-related, drug and formulation-related, drop-related, and patient-related. Although these factors influence each other, their relative importance, by which we mean their contribution to the overall performance of a drug, differ.

**EYE-RELATED FACTORS**

The human eye is an extremely important and sensitive sensory organ; at the same time, it is a part of the body surface in continuous contact with the outer environment, tightly protected from foreign bodies and substances with several anatomical barriers and precorneal factors. These protective mechanisms do not support bioavailability of drugs from eye drops.

Anatomical barriers for a topical route of drug administration consist of cornea, conjunctiva, and sclera. Each of these has a different structure, reflected by different permeability to drug substances [5]. The cornea and conjunctiva make the ocular surface. They are both covered with epithelium; additionally, mucous covers most of the outer surface of the eyeball [6]. The total surface area for the adult conjunctival sac of one eye (including the cornea) averages 16 cm² [7], and the corneal surface is 17-times smaller than the conjunctival surface [8].

The cornea is avascular and consists of three layers: the epithelium, stroma, and endothelium. The corneal epithelium contains 90% of the total count of corneal cells, but it only represents ca. 10% of its thickness. It consists of six layers of non-keratinised stratified squamous epithelium, permeable to lipophilic agents but significantly resistant to hydrophilic agents. Intercellular permeability is additionally reduced by desmosomes and tight junctional complexes (zonulae occludens). Conversely, the corneal stroma, which represents 90% of the corneal thickness, is built up mostly of collagen with a small number of cells. The highly hydrated structure of the stroma is permeable to hydrophilic agents but constitutes a barrier to lipophilic molecules. The innermost layer of the cornea consists of a single layer of hexagonally-shaped endothelial cells. Junctions between these cells are leaky, enabling passage of molecules; therefore, the inner corneal epithelium is not considered a barrier for topically administered drugs.
Compared to the cornea, the conjunctiva is less permeable for lipophilic agents. Furthermore, tight junctions of conjunctival epithelium also reduce its permeability to hydrophilic molecules [9]. Nonetheless, dense vascularisation with blood and lymphatic vessels leads to absorption of drugs into circulation and reduces their bioavailability at the destination site. Both conjunctiva and the lacrimal drainage system are covered with stratified columnar epithelium, whereas the nasal mucosa is covered with pseudostratified columnar epithelium with very highly vascularised lamina propria. Systemic absorption from nasal mucosa is much larger than from conjunctiva [10].

The other barrier on the route of a topically administered drug is the sclera, which is localised under the conjunctiva (known also as the white of the eye). Anatomically this tissue is continuous to the corneal stroma. It consists mostly of collagen fibres and proteoglycans. The permeability of drug molecules across the sclera is comparable to corneal stroma and is dependent on molecular radius and weight, hydrophilicity, and charge of the molecule. For hydrophilic agents it is 80-times faster than through all corneal layers. It is inversely proportional to the molecular radius [11]. Positively charged molecules exhibit poor permeability, presumably due to their binding to the negatively charged proteoglycan matrix [12].

In summary, respective anatomical eye barriers are differently permeable to lipophilic and hydrophilic substances, to low- and high-molecular weight molecules, etc. Depending on physicochemical properties, drugs applied topically follow different routes across anatomical barriers to enter the anterior chamber, as shown in Figure 1.

In addition to the aforementioned anatomical barriers, the eye is guarded by precorneal factors, which include blinking, induced lacrimation, tear film turnover, and drainage. The tear film is a first line hindrance against pathogens. Because of its pivotal role for vision, refraction, and lubrication, it is described as a sixth layer of the cornea. It is about 8 µm thick with a volume of 7 µL. The fluid from conjunctival sac is vacuumed to the lacrimal drainage system, lacrimal sac, and nasal cavity by a valve-like mechanism, described by Doane [14].

Tear production in normal conditions is about 1 µL/min with a fluid turnover rate of 0.5 to 2.2 µL/min [15]. Mechanical manipulation of eyelids needed to instil the drug will double or triple normal basal tear flow. Restoration of the normal tear volume after application of the eye drop requires about two to three minutes, and most of the topically administered solution is drained from the conjunctival sac during the first 15–30 seconds. The larger the volume instilled, the more rapidly it is drained through the nasolacrimal duct system [16]. The lacrimal system removes the agents 100-times faster than the cornea and conjunctiva are able to absorb them [17].

**DRUG AND FORMULATION-RELATED FACTORS**

Drug activity, i.e. pharmacodynamics, is mediated by a pharmacophore, i.e. a group of atoms necessary to ensure supramolecular interactions with a specific target and trigger or block its biological response. Reaching the intended site by a drug, i.e. pharmacokinetics, is determined by its physicochemical properties, such as molecular size, lipophilicity/hydrophilicity, acidity, and charge. These properties can be manipulated during drug development to ensure optimal penetration through ocular barriers and effective exposure of a target. In some cases, the requirement of stability of a drug’s active substance during its shelf-life may limit the available options of a drug formulation. For exam-
ple, pilocarpine and epinephrine are stable only in acidic solutions, which on the other hand produce irritation immediately upon instillation and greatly increase lacrimation and drug dilution [18].

For ocular medicines applied as eye drops, enhancement of corneal permeability is favourably achieved by synthesising lipophilic ester prodrugs. When such prodrugs are topically applied, corneal epithelium and stroma act as a depot from which pharmacologically active acidic forms are liberated by corneal esterases. The prostaglandin analogues latanoprost and travoprost, currently the most frequently used anti-glaucoma drugs, are examples of such an approach [19]. Of note is that registration-wise, any new prodrug is a new drug that can be market-approved only on the basis of a full registration dossier.

The other way of enhancing corneal permeability is to add to a drug formulation an excipient that acts as a permeation enhancer, i.e. a substance that increases the corneal penetration of a drug by modifying the integrity of corneal epithelium. The permeation enhancer most frequently encountered in eye drops is benzalkonium chloride (BAK), which also acts as an antimicrobial preservative and a solubiliser of poorly water-soluble drugs. While effective in increasing the corneal permeability in vitro and in vivo of many drugs, upon prolonged exposure BAK displays several negative effects on the eye. The compound accumulates in ocular tissues, where it may remain for a long period of time and induce cell death in a dose-dependent manner. After topical drop instillation BAK has been detected in the trabecular meshwork (TM), corneal endothelium, lens, and retina [20, 21]. The impact of prolonged BAK exposure has become a recognised issue in the management of glaucoma patients, particularly those with concurrent ocular surface disease. It has even been hypothesised recently that BAK may actually cause/worsen glaucoma, and this hypothesis is being tested experimentally in an animal model that closely reflects human physiology [22].

Preservatives, usually present in multi-use vials to prevent microbial contamination are blamed for conjunctival and palpebral side effects of eye drops [23], and sometimes also for damage of the ocular surface [24]. Preservative-free eye drops, packed in single-use containers or in bottles with aseptic filters, are better tolerated than drops containing preservatives, see e.g. [25]. Interestingly, among currently used preservatives BAK shows the highest promoting effect on transcorneal drug penetration [26], but its adverse effects are typically attributed to antimicrobial properties but not to permeability-enhancing properties. Moreover, as shown in a clinical trial, a preservative-free formulation of latanoprost displays non-inferior IOP-reducing activity compared to the reference BAK-containing latanoprost formula [27]. The relative importance of permeability enhancers for ocular pharmacokinetics may be much smaller than expected.

**DROP-RELATED FACTORS**

Besides the anatomical and physiological properties of the human eye and physicochemical properties of a drug substance and excipients, the delivery of a drug depends on the amount of drug solution instilled to the eye surface. This, in turn, depends on the physicochemical properties of a drug and its applicator, and on a technique used by a patient to instil it to the eye. The quantity of active substance applied in a single droplet depends on its concentration and the volume of the droplet, which then depends on fluid viscosity, surface tension, temperature, cohesion forces, adhesion to the dropper tip aperture, dimensions of the dropper tip, and application angle.

On the other hand, in the conjunctival sac only the predetermined amount of drug can be held. The cornea and conjunctiva of the eyeball and eyelids form a cul-de-sac with a volume of 7–9 µL. By pulling the lower eyelid down this volume can be transiently increased to 30 µL, but reflective blinking reduces this effect and only 10 µL of instilled solution will remain in contact with the eye for longer than a few seconds [15]. Any excess instilled solution is lost by overflow and may be drained by the lacrimal system, becoming available for systemic absorption. This may result in side effects, local and/or systemic. For example, overflow of eye drops containing a prostaglandin analogue results in lengthening, thickening, and hyperpigmentation of eyelashes, and hyperpigmentation of the skin around the eye [28].

Commercially available eyedroppers typically deliver 25.1 µL to 56.4 µL, with an average drop volume of 39.0 µL [29]. They are multi-dose or single-dose dispensers. In single-dose dispensers, which contain 0.1–1.0 mL of solution, the volume of the droplet depends on the dimensions of the orifice created in the tip. Difficulties in obtaining a smooth opening have been reported even when scissors were used. Multi-dose dispensers for eye drops usually consist of three parts: a bottle (volume between 2.5 and 15 mL), a closure cap, and a tip (which
is the most important element in determining the drop volume). The tip has a channel with duct with calibrated narrower inner and wider outer aperture, which ensures accurate dispensing of the solution and prevents jetting while squeezing the bottle. The drop size is proportionally dependent on the outer aperture diameter [30]. Decreasing the outer aperture size without changing the inner aperture diameter results in a respective decrease in drop weight, but the relationship between inner diameter and drop size is not linear [31]. Additionally, the outer orifice has a hemispherical surface where the drop is formed and expelled, which prevents from accidental injury of the eye during administration.

The most important physical factor influencing drop volume and its spherical shape is the surface tension of the fluid. According to Tate’s law the weight of a drop is directly proportional to the surface tension of the solution. The volume of a droplet can be reduced by surface active substances (surfactants), which are added to eye drop formulations as preservatives and penetration enhancers. As mentioned previously, the most popular is benzalkonium chloride (BAK). Adding 0.01% of BAK to phosphate buffer solution reduces the droplet size from 43.7 µL to 31.5 µL [32]. When dispensing the smaller drops of the surface-active solutions, less force is needed to be exerted on the bottle and a lower dispensing time is noted. This could also be a practical advantage for elderly people experiencing physical difficulties with instilling their medication [33].

An important factor that determines the residence time of a drug on the eye surface is the viscosity of the instilled formulation. The viscosity of a fluid is a measure of its resistance to gradual deformation by shear stress or tensile stress; it is expressed in milipascal-seconds (mPa·s). Ocular contact time, and hence the bioavailability, of a drug can be enhanced by increasing the viscosity of the ophthalmic formulation. The addition of viscolysers, substances with high molecular weight, which barely cross biological membranes, prolongs the retention time of the instilled fluid [34]. Human tears have a viscosity of about 1.5 mPa·s. Retention of solutions starts to increase when the viscosity increases to 10 mPa·s [35], but modulation of viscosity in the range 5 to 25 mPa·s barely influences the drop volume, which remains similar as in a non-viscous phosphate buffer solution. The ideal viscosity of ophthalmic solutions is estimated to be 15–30 mPa·s. Solutions with higher viscosity cause discomfort and damage to ocular epithelia due to an increase in the shear stresses during blinking, and interference with eyelid movements, vision, and patient comfort.

**PATIENT-RELATED FACTORS**

Patients’ behaviours have a profound multifactorial influence on treatment performance. One factor is the angle of dispensing, the other is the number of drops reaching the ocular surface at a proper (or improper) time of day, and last but not least is long-term adherence to treatment, which is particularly important in the case of IOP-lowering anti-glaucoma therapy, which requires chronic application of eye drops, usually for the patient’s lifetime.

Patient handling of ophthalmic medicines and instillation technique influences drop size. It has been shown experimentally that the force used to squeeze the bottle dictates its volume. Squeezing the dropper bottle rapidly resulted in a higher weight of the drops dispensed and shorter time of their formation. Compression of the bottle with motor speed of 100 rpm results in a 5% increase of drop volume compared with 30 rpm [32]. This is a consequence of an increased tail at higher drop formation rates and extra impulse of liquid injected into the falling drop. At lower rates, the drop formation is slower and less or no extra liquid impulse is observed. By decreasing the speed of compressing the dropper bottle, the adsorption time is lengthened, resulting in a lower surface tension, which in turn influences the drop weight. It is recommended to instil eye drops with a 90° angle, keeping the bottle above the eye. However, in practice this angle is usually much smaller, it can be as low as 30°. Changing the dispensing angle from 90° to 45° causes a decrease of the mean drop weight of the phosphate buffer solution by about 10%. This can be explained by a reduction of the cross-sectional surface area of the outer aperture of the dropper tip [32].

When the strictest definition of noncompliance, i.e. not following the treatment as prescribed, was applied to a meta-analysis of data on treatment compliance, it transpired that up to 80% of glaucoma patients were non-compliant [36]. Some studies showed that less than one-third of the observed instillations were performed successfully. An objective evaluation of eye drop instillation in patients with glaucoma showed that the mean number of instilled drops per administration was 1.8–2.6 [37, 38], only up to 40% of fluid steam was instilled, and only 83% of patients were able to get the drop into the eye [39]. Interestingly, a recent four-year observa-
tional study showed that adherence patterns observed in the first year of treatment reflect adherence patterns over the subsequent three years [40].

The issue of topical glaucoma therapy is complicated by the fact that the majority of primary open glaucoma patients are elderly. In a recent observational study [41] several barriers to optimal adherence were identified. The most frequently encountered were decreased self-efficacy, difficulty instilling drops, forgetfulness, and difficulties with the medication schedule.

**CONCLUSIONS**

Effective topical treatment of ocular diseases is a challenge. Even the best ocular drug will not be effective unless it is delivered to its site of action in sufficient quantity. Interplay of many factors influences the delivery of a medicine to its site of action. Some of these factors can be precisely shaped, for example concentration, structure, and properties of an active substance (or its prodrug) and excipients. These aspects are the subject of scientific studies on technologies to improve the bioavailability of drugs. Human factors that can influence the volume of the drug are more difficult to control, although they may drastically impair the effectiveness of treatment.

When a drug is instilled to the eye surface, the quantity that crosses the protective mechanisms of the eye is always much lower than that delivered in a drop formed by a dropper tip and applied into the conjunctival sac. It has been estimated that, even in optimal conditions, at most 5% of the instilled drug dose reaches the ocular target (Fig. 2). The volume exceeding the absorbed fraction does not implicate any therapeutic effect in the eye, thus we may conclude that even large differences in drop volume will have no influence on ocular drug performance.

There is only one exception to this rule. It concerns the possibility of non-ocular toxicity of an ocular drug. One such effect concerning overgrowth of eyelashes and hyperpigmentation of skin around the eye caused by the overspill of prostaglandin analogues has been mentioned previously. Even more important may be the possibility of peripherally-mediated effects of drugs applied topically to the eye, due to significant systemic absorption and bypassing liver first-pass metabolism. Bradycardia is a well-known effect of systemically absorbed fraction of ophthalmic timolol [42]. In the first seven years after market approval of ophthalmic timolol in the USA, 450 serious adverse cardiopulmonary events were reported, of which 32 were fatal [43].

As already mentioned, ophthalmic drugs are available for multi- or single-dose administration in a wide variety of glass or plastic dropper bottles that deliver drops with a volume between 25 and 70 µL. Almost 40 years ago it was proposed that a decrease in drop size would not only reduce the amount of overflow and the rate of drug loss through drainage, but also reduce the incidence of systemic side effects [44]. Since then it has been accepted that, from a biopharmaceutical point of view, volumes of 5 to 15 µL should be instilled [45]. It is beyond

**FIGURE 2.** The fate of drugs instilled onto eye surface
the expertise of the authors of the present article to provide an explanation as to why the recommended smaller size of ocular drops is not common in commercially available eye drops.

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